# Environmental simulation chambers



# Environmental simulation chamber for complex alternating climate profiles

A BINDER environmental simulation chamber of the MKF series is ideally suited for any cold and heat testing based on current temperature and climate testing testing methods according to DIN and IEC standards. The ease of operation and comprehensive standard equipment for this environmental simulation chamber ensures something special in use.



## Advantages:

- State-of-the-art reliability
- User-friendly chamber interior
- Comprehensive standard equipment

## Areas of application:



Automotive



Electronics / Semiconductor Industry



Plastics Industry



Features	Customer benefits	Characteristics
APT.line™ climate technology	<ul> <li>Same test conditions throughout the chamber interior</li> <li>Independent of specimen size and quantity</li> </ul>	• Uniform circulation even under full load • Homogeneous climate conditions
Humidification system and water supply	Minimal maintenance requirements     Simple, clean handling     Flexible water management     Fast response times	throughout test specimens  Vapor pressure humidification  • Drift-free, capacitive humidity sensor for very accurately measured values  • External water supply via tap or tank  • Water treatment with BINDER PURE AQUA SERVICE  • Sewage pump for discharges up to 1 m in height
Standard equipment	Very good price/performance ratio	Well equipped  Capacitive humidity sensor Heated viewing window LED illumination Rugged chassis with rollers from 115 liters Ethernet interface
Unit design	<ul> <li>Minimum space requirements</li> <li>Convenient, safe access</li> <li>Easy assembly</li> </ul>	Good use of space  Optimal ratio of usable space and footprint All operator controls accessible from the front Wide construction
Production	<ul> <li>Reliable devices with long service lives</li> <li>Short delivery times</li> </ul>	<ul> <li>Premium quality made in Germany</li> <li>Highly automated series production (20,000 units per year)</li> <li>High-quality materials, state-of-the-art production technology</li> </ul>
Accessories and Services	Complete system from one source	• Additional production lines with drying and vacuum chambers     • Control and documentation software APT-COM™     • BINDER Data Logger Kits     • Water treatment with BINDER PURE AQUA SERVICE     • Years of proven and recognized validation and documentation materials

## Performance characteristics



- Electronically controlled APT.line™ preheating chamber assuring temperature accuracy and reproducible results
- Temperature range without humidity: -40 °C to 180 °C
- Temperature range with humidity: 10 °C to 95 °C
- Humidity range 10 % to 98 % RH
- MCS controller with 25 storable programs of 100 sections each for a maximum of 500 program segments
- · User-friendly LCD screen
- · Integrated electronic chart recorder
- · Variety of options for the graphic display of process parameters
- Real-time clock
- Electronically controlled humidification and dehumidification system with capacitive humidity sensor and vapor pressure humidification
- · Integrated water storage tank
- Heated viewing window with interior illumination
- Programmable condensation protection for test material
- · Adjustable ramp function via program editor
- 230 V power socket on the right-side operating panel
- Independent adjustable temperature safety device Class 2 (DIN 12880) with visual and audible temperature alarm
- · 4 potential-free relay outputs that can be activated via MCS controller
- Ethernet interface for use with optional GMP/GLP and FDA guideline 21 CFR Part 11 compliant APT-COM™ DataControlSystem software
- BINDER Communication software APT-COM™ 3 Basic Edition
- · Access port Ø 50 mm, left side
- · 4 castors (2 with brakes)
- · Stainless steel rack included
- · BINDER test confirmation

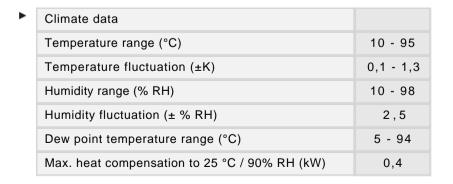


#### MKF 115 (E3.1)

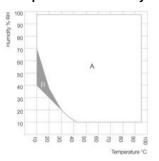
•	Exterior dimensions	
	Width (mm)	1000
	Height (incl. castors) (mm)	1725
	Depth (incl. cable and door handle) (mm)	915
	Wall clearance rear (mm)	300
	Wall clearance side (mm)	200
	Viewing window width (mm)	288
	Viewing window height (mm)	222
	Number of doors (ea.)	1

•	Interior dimensions	
	Width (mm)	600
	Height (mm)	480
	Depth (mm)	400
	Interior volume (I)	115
	Racks (number standard/max.)	1 / 4
	Load per shelf (kg)	30
	Permitted total load (kg)	60
	Weight (empty) (kg)	280

•	Temperature data	
	Temperature range (°C)	-40 - 180
	Temperature fluctuation (±K)	0,1 - 0,6
	Temperature variation (±K)	0,1 - 1,3
	Mean warm-up rate acc. to IEC 60068-3-5 (K/min.)	5,5
	Mean cooling rate acc. to IEC 60068-3-5 (K/min.)	4,5
	Max. heat compensation up to 25 °C (kW)	2,5

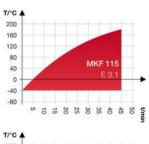


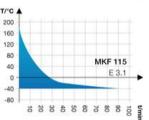
### Temperature-humidity chart



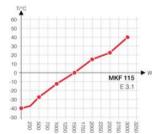
A: Standard Climate range / B: Discontinuous range

# Heating up and cooling down rate





### Heat compensation





## MKF 115 (E3.1)

<b>•</b>	Electrical data	
	IP protection class acc. to EN 60529	IP 20
	Voltage (± 10%) 50 Hz (V)	400 V 3N~
	Nominal power (kW)	4,5
	Energy consumption 25 °C / 60 % RH (Wh/h) 1)	1250
	Noise level approx. (dB (A))	62

1) These values can be used for dimensioning air condition systems.

All technical data are specified for units with standard equipment at an ambient temperature of 25  $^{\circ}$ C and a line voltage fluctuation of  $\pm 10\%$ . The temperature data is determined in accordance to factory standard following DIN 12880, respecting the recommended wall clearances of 10% of the height, width and depth of the inner chamber. All figures are typical average values for series devices. We reserve the right to alter technical specifications at any time.





#### **BINDER PURE AQUA SERVICE**

This convenient and flexible water treatment system extends maintenance intervals and is easily implemented independent of water quality.
The specific advantage: Point-of-use system with water quality display and replaceable

filter cartridge.



#### Notch-type access port in door

Provides easy connection of cables to test specimens and facilitates loading and unloading of the chamber. Doors have access ports measuring 100 x 35 mm, which can be sealed with the included silicone plugs.



#### Temperature measurement of the specimen

Additional measuring channel for digital display of specimen temperature, with flexible PT 100 temperature sensor. Measuring data recorded through device interface.



#### **BINDER Data Logger Kits**

The new BINDER Data Logger Kits – Makes independent recording of temperature and humidity data in the BINDER device possible. The tailored product solution contains helpful accessories: from mounting the logger to the BINDER device to cable access assistance to the sensor mount.



#### Reinforced racks

To ensure safe and stable storage of heavy test specimens.



# MKF 115 (E3.1)

Access ports with silicone plug, 30, 50, 80, 100, 125 mm	0
Analog output for temperature 4 - 20 mA with 6-pin DIN socket (output not adjustable)	0
Securing elements for additional fastening of racks (1 set of 4)	0
Door lock	0
Additional measuring channel for digital display of specimen temperature with flexible PT 100 temperature sensor. Measuring data recorded through device interface	0
Temperature safety device for over and under temperature, Class 2	0
RS 422 interface	0
Temperature measurement acc. to DIN 12880-2 and 9-point humidity measurement/factory standard with protocol and certificate at 25 $^{\circ}$ C / 60% RH or at specified values	0
Calibration certificate for temperature and humidity. Measurement in center of chamber at 25 $^{\circ}$ C / 60% RH or at specified values	0
Extension to calibration certificate for temperature and humidity. Each additional measurement at an additional measuring point or set of values	0
BINDER PURE AQUA SERVICE containing single-use cartridge, cabling, and pump	0
Single-use cartridge for BINDER PURE AQUA SERVICE	0
Water circle, possibility to reuse water	0
Data Logger Kit TH 100/70: With two attachable combined sensors for temperature and humidity recording	0
Data Logger Kit TH 100: With one attachable combined sensor for temperature and humidity recording	0
Data Logger Kit TH 220: With PT 100 sensor for temperature recording	0
Data Logger Software	0
Data Logger converter cable (RS 232 to USB 2.0)	0
Rack, stainless steel	0
Reinforced rack, stainless steel, with 1 set of fasteners (4 pieces), max. load 70 kg	0
Shelf perforated, stainless steel	0
Notch-type access port in door, 100 x 35 mm	0